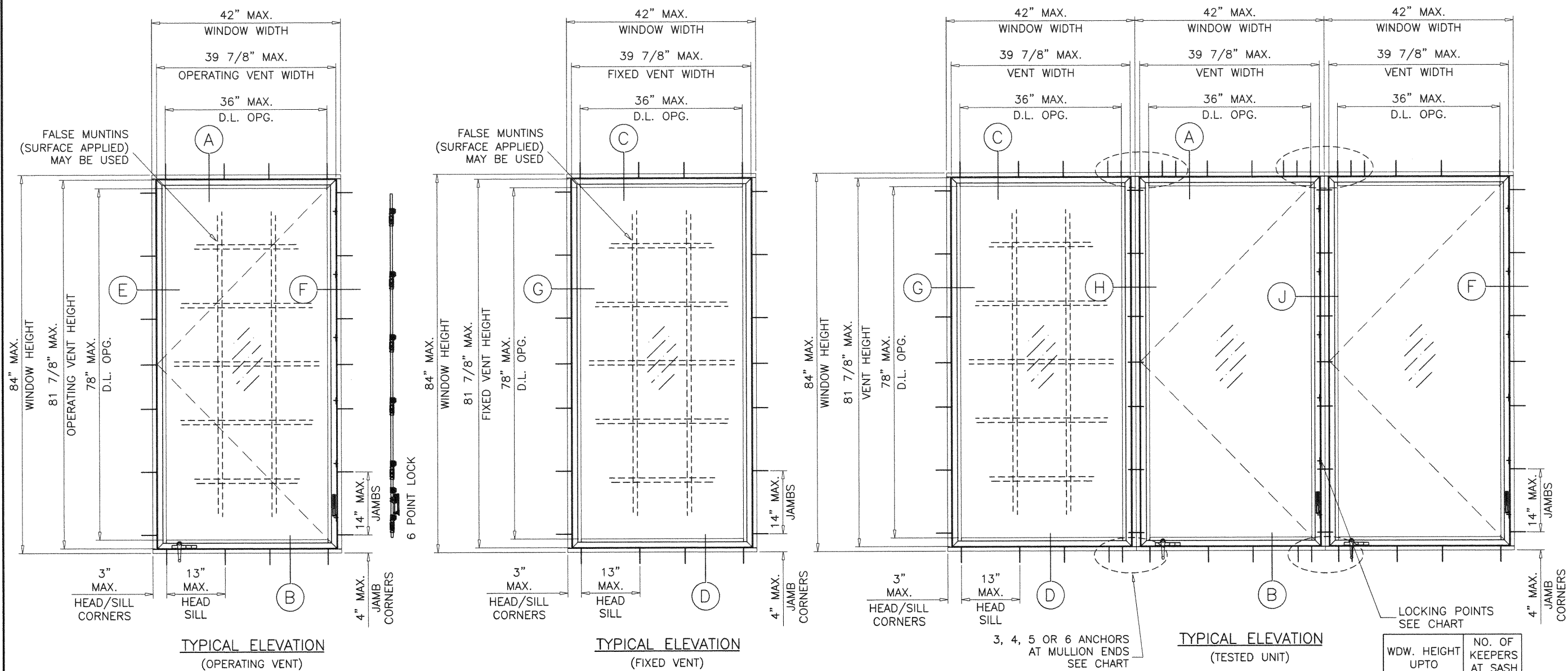




SERIES 7670 (L.M.I.)
THERMALLY BROKEN ALUMINUM CASEMENT WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 2.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF CASMT./CASMT. OR CASEMENT WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN.

ALSO SIDE BY SIDE COMBINATIONS OF CASMT./CASMT. WINDOWS IN MODULES OF TWO OR MORE WINDOWS WITH WINDOW FRAME JOINT ADAPTERS.
 SEE SHEETS 8 FOR SIDE BY SIDE FRAME JOINTS CAPACITY.

LOWER DESIGN PRESSURE FROM WINDOWS CAPACITY CHART, SEPARATE MULLION APPROVAL OR FRAME JOINT CAPACITY CHART WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2017 (6TH EDITION)/2020 (7TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2017/2020 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, I.E. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.
 CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE.
 LABELING TO COMPLY WITH SECTION 1709.9.2.

DAYLITE OPENINGS:

D.L.O. HEIGHT = WINDOW HEIGHT - 6.0"

D.L.O. WIDTH = WINDOW WIDTH - 6.0"

VENT HEIGHT = WINDOW HEIGHT - 2.125"

VENT WIDTH = WINDOW WIDTH - 2.125"

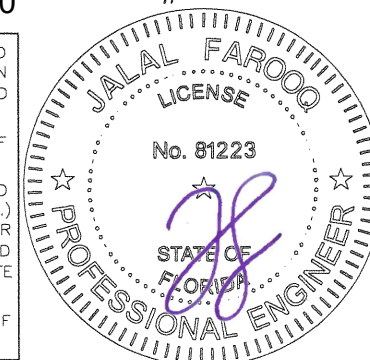
PRODUCT COMPLIES WITH REQUIREMENTS OF ANSI Z97.1.
 SAFEGUARD REQUIREMENTS TO BE VERIFIED.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT.
 SHUTTERS ARE NOT REQUIRED.

Sealed: 9/11/20

FL #27968

A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
 B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
 C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
 D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



WDW. HEIGHT UPTO	NO. OF KEEPERS AT SASH
26"	2
38-3/8"	3
50-5/8"	4
63"	5
84"	6

af c

AL-FAROOQ CORPORATION
 ENGINEERS & PRODUCT DEVELOPMENT
 9360 SUNSET DRIVE, SUITE 220
 MIAMI, FLORIDA 33173
 TEL. (305) 264-8100 FAX. (305) 262-6978

COMP-ANL\18-71F-WWS

Series 7670 Aluminum Casement Window (L.M.I.)

Western Window Systems
 2200 E. Riverview Drive
 Phoenix, AZ. 85034
 Tel: (877) 268-1300 Fax: (876)

revisions:

no	date	by	description
A	09.11.20		UPDATED TO 2020 FBC

date: 07-17-18

scale: 1/2"=1'-0"

dr: TARIO

chk: by:

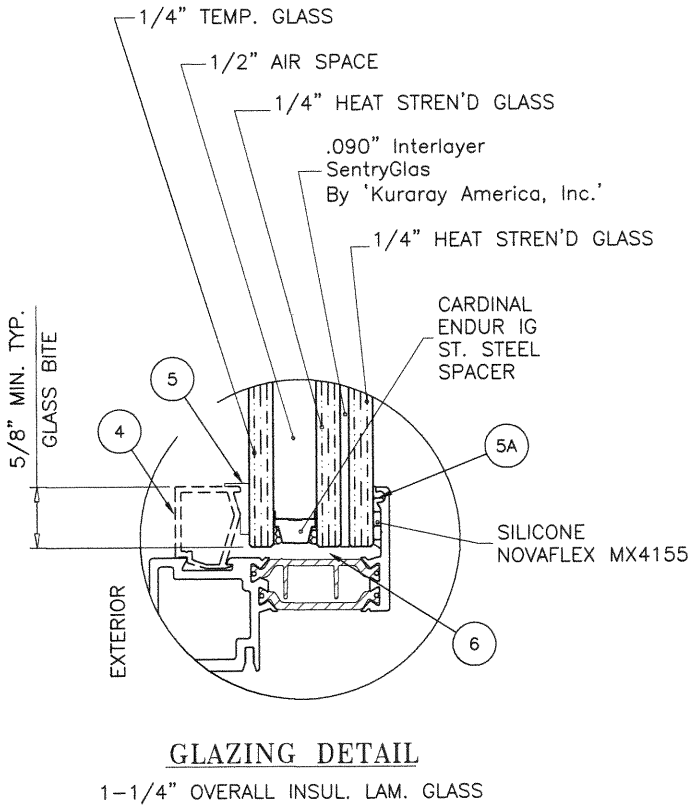
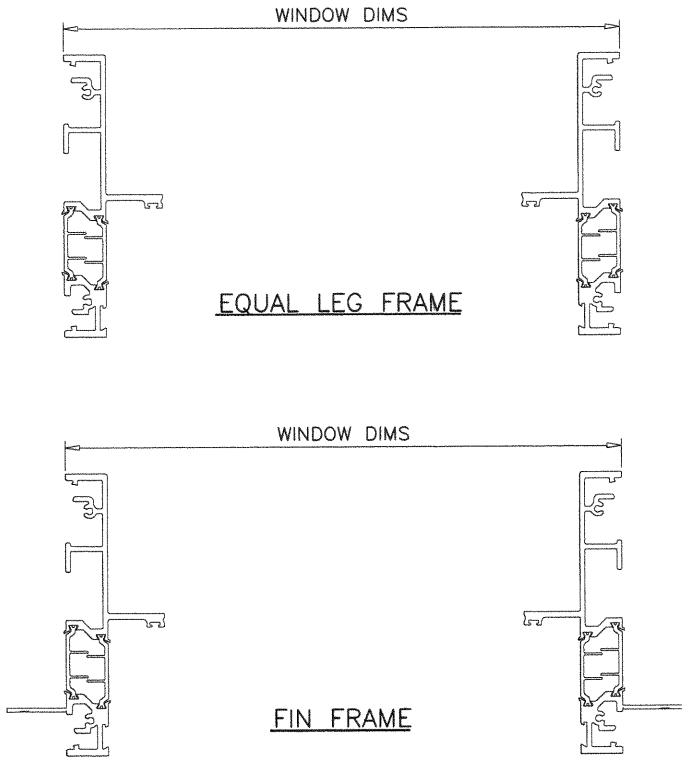
drawing no.

18-71F

sheet 1 of 11

DESIGN LOAD CAPACITY - PSF			
WINDOW DIMS.		1-1/4" OVERALL INSUL. LAM. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
19-1/8"	26"	70.2	70.2
26-1/2"		70.2	70.2
37"		70.2	70.2
19-1/8"	38-3/8"	70.2	70.2
26-1/2"		70.2	70.2
37"		68.3	68.3
19-1/8"	50-5/8"	70.2	70.2
26-1/2"		70.2	70.2
37"		68.3	68.3
19-1/8"	56"	70.2	70.2
26-1/2"		70.2	70.2
37"		68.3	68.3
19-1/8"	63"	70.2	70.2
26-1/2"		70.2	70.2
37"		68.3	68.3
19-1/8"	74"	70.2	70.2
26-1/2"		70.2	70.2
37"		68.3	68.3
19-1/8"	80"	70.2	70.2
26-1/2"		70.2	70.2
37"		66.6	66.6
19-1/8"	84"	70.2	70.2
26-1/2"		70.2	70.2
37"		65.7	65.7

DESIGN LOAD CAPACITY - PSF			
WINDOW DIMS.		1-1/4" OVERALL INSUL. LAM. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
30"	36"	70.2	70.2
36"		70.2	70.2
42"		70.2	70.2
30"	42"	70.2	70.2
36"		70.2	70.2
42"		60.2	60.2
30"	48"	70.2	70.2
36"		70.2	70.2
42"		60.2	60.2
30"	54"	70.2	70.2
36"		70.2	70.2
42"		60.2	60.2
30"	60"	70.2	70.2
36"		70.2	70.2
42"		60.2	60.2
30"	66"	70.2	70.2
36"		70.2	70.2
42"		60.2	60.2
30"	72"	70.2	70.2
36"		70.2	70.2
42"		60.2	60.2
30"	78"	70.2	70.2
36"		68.4	68.4
42"		60.2	60.2
30"	84"	70.2	70.2
36"		67.0	67.0
42"		60.2	60.2



NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

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FL #27968



Series 7670 Aluminum Casement Window (L.M.I.)

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revisions:		by description	
no	date		

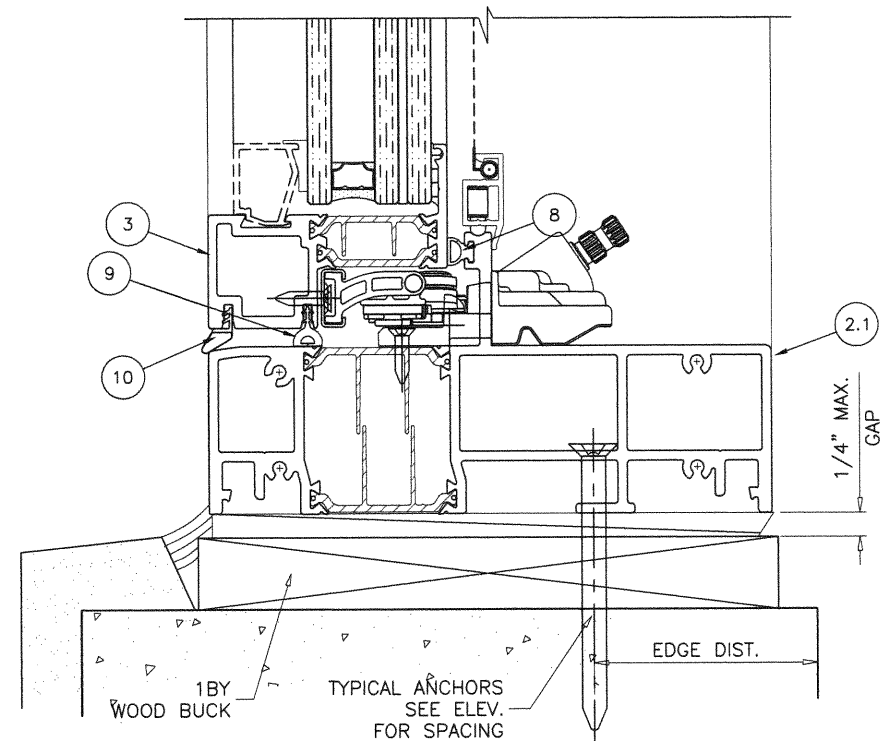
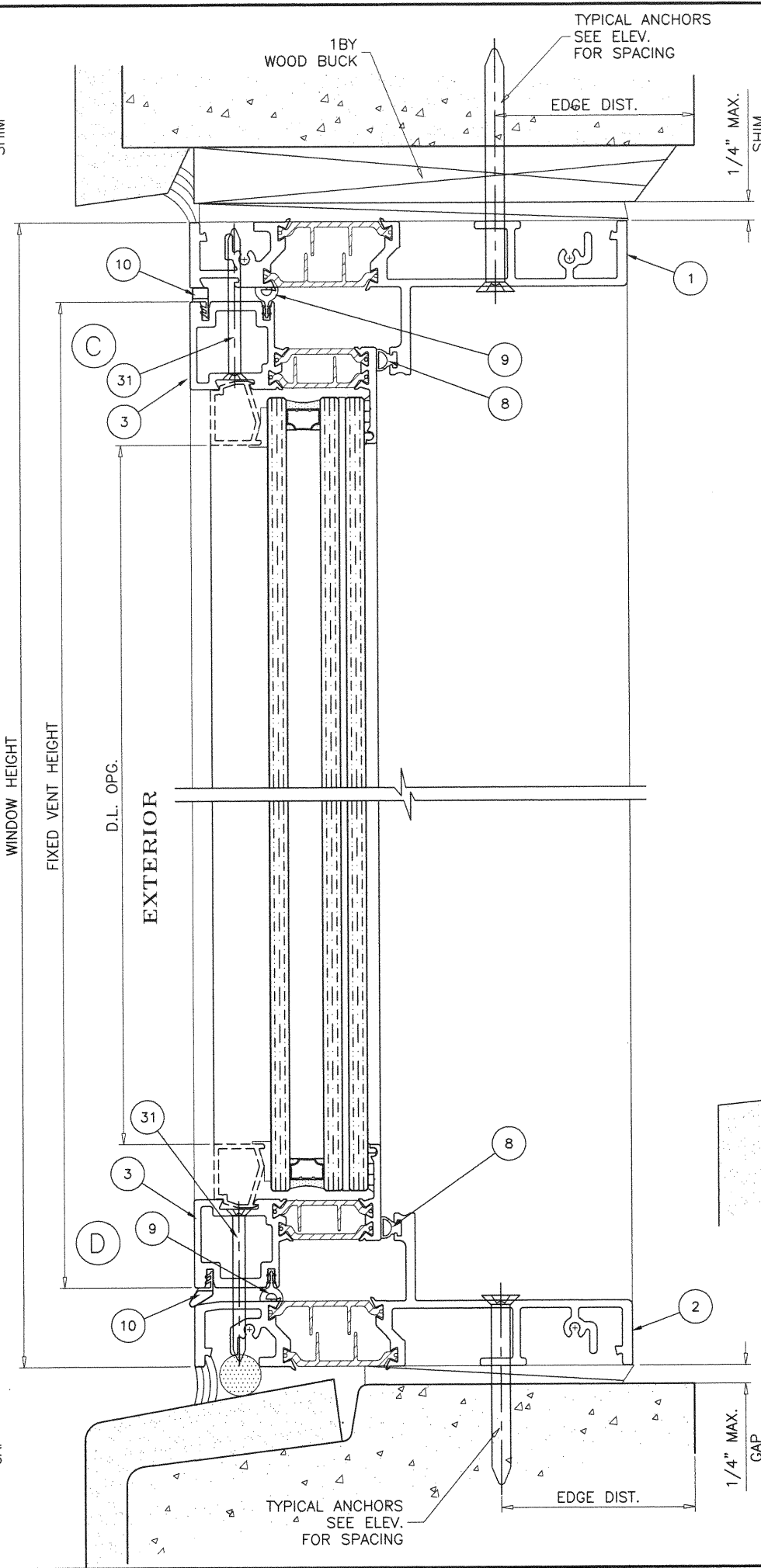
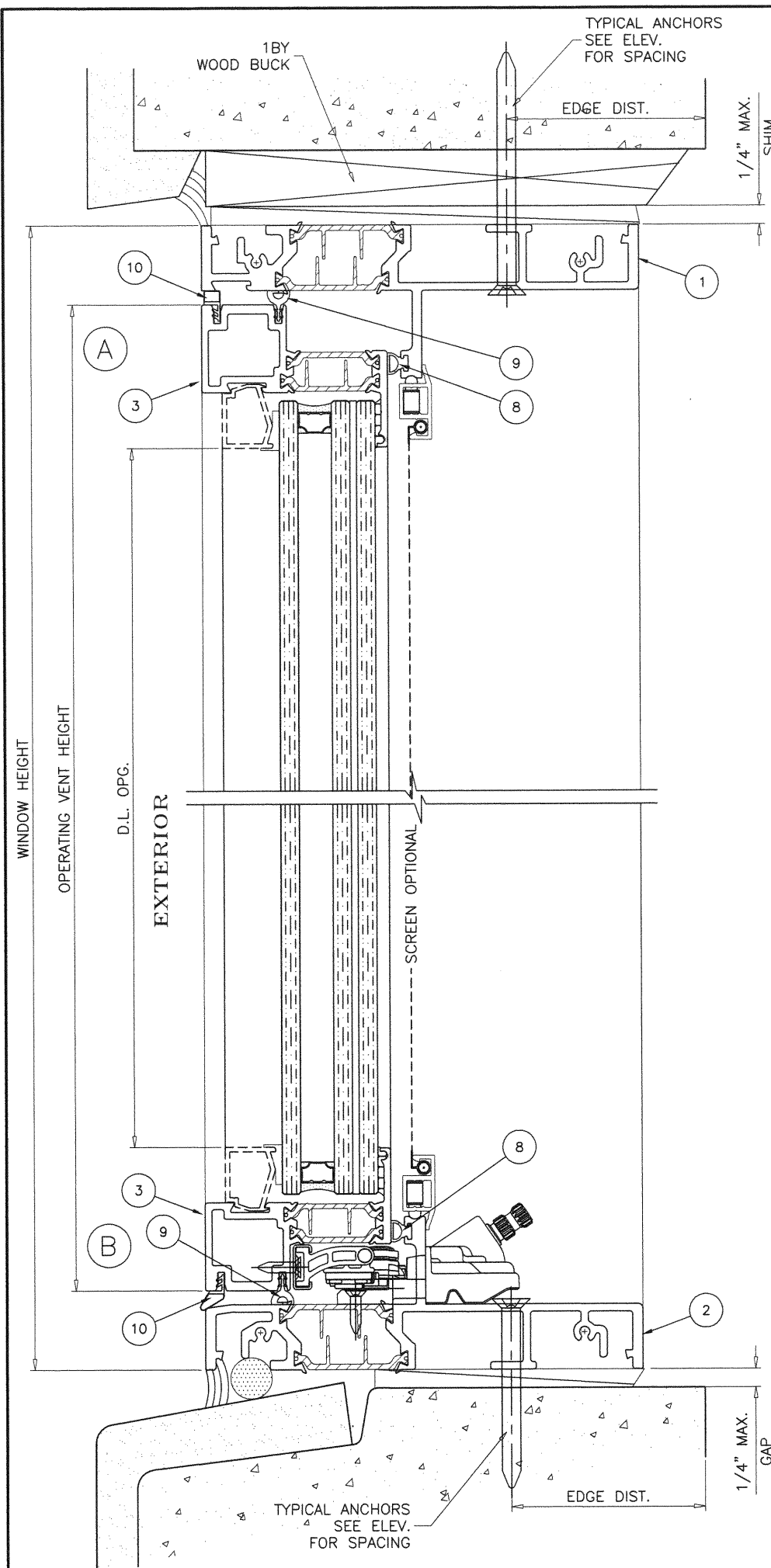
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drawing no.	18-71F
sheet	2 of 11

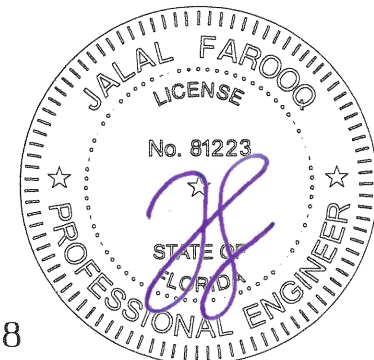
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9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL (305) 264-8100 FAX (305) 262-6978

(C.A.N. 3538)

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HI-RISE FRAMES CAN BE USED IN LIEU OF STD. FRAMES
AT HEAD, SILL AND JAMBS.
HI-RISE FRAME SILL SHOWN.



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FL #27968

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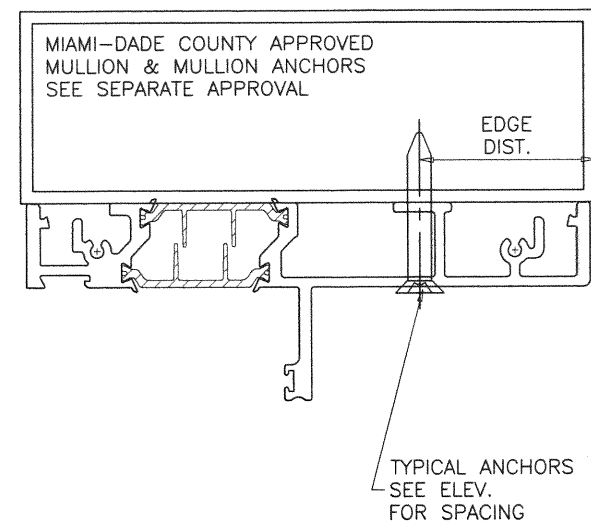
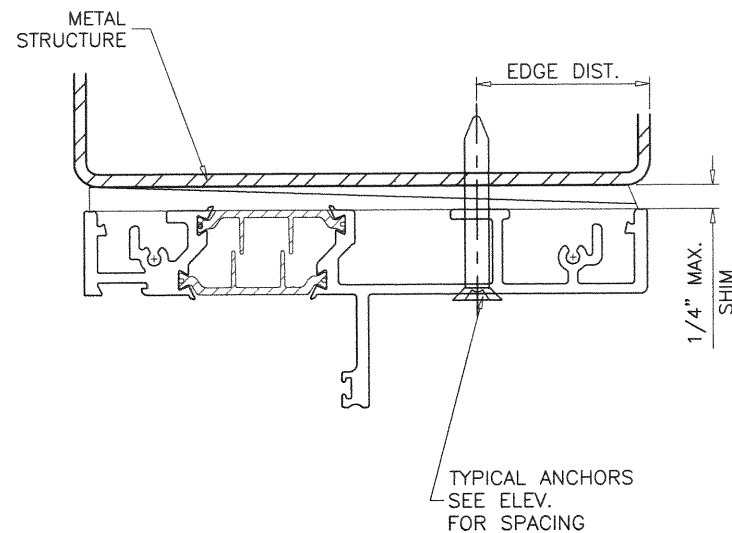
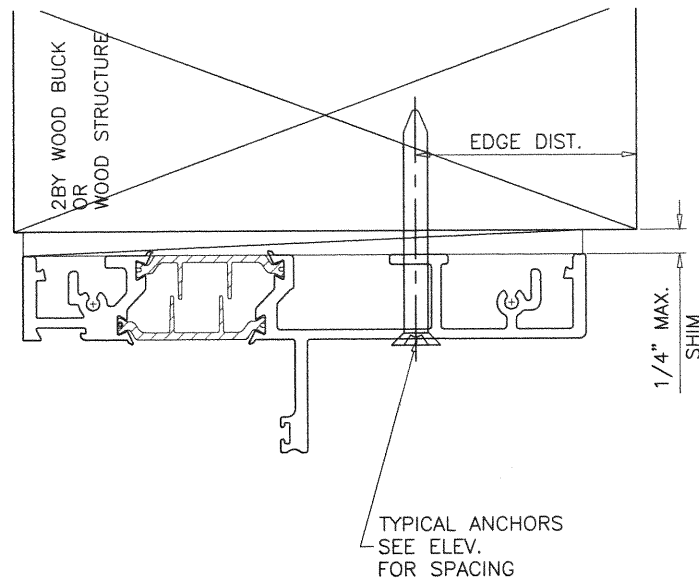
dr. by: TARIQ

chk. by:

drawing no.

18-71F

sheet 3 of 11



WOOD BUCKS AND METAL STRUCTURE NOT BY 'WESTERN WDW.'
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. ULTRACON+ BY 'DEWALT' ($F_u=164$ KSI, $F_y=148$ KSI)
INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)
THRU 1BY BUCKS INTO CONC. OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

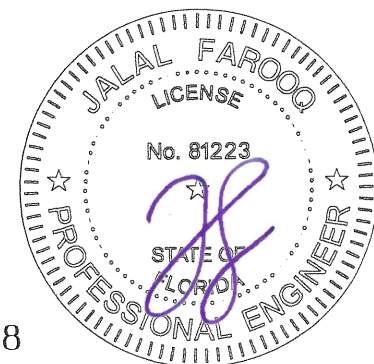
DIRECTLY INTO CONCRETE OR BLOCKS
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

#14 SMS OR SELF-DRILLING SCREWS (GRADE 2 CRS)
INTO F.B.C. APPROVED MULLIONS
AND
INTO METAL STRUCTURES (HEAD/SILL/JAMBS)
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

CRITICAL EDGE DISTANCE

INTO CONCRETE AND BLOCKS = 2-1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
CONCRETE AT HEAD, SILL OR JAMBS $f'_c = 3000$ PSI MIN.
C-90 HOLLOW/FILLED BLOCK AT JAMBS $f'_m = 2000$ PSI MIN.



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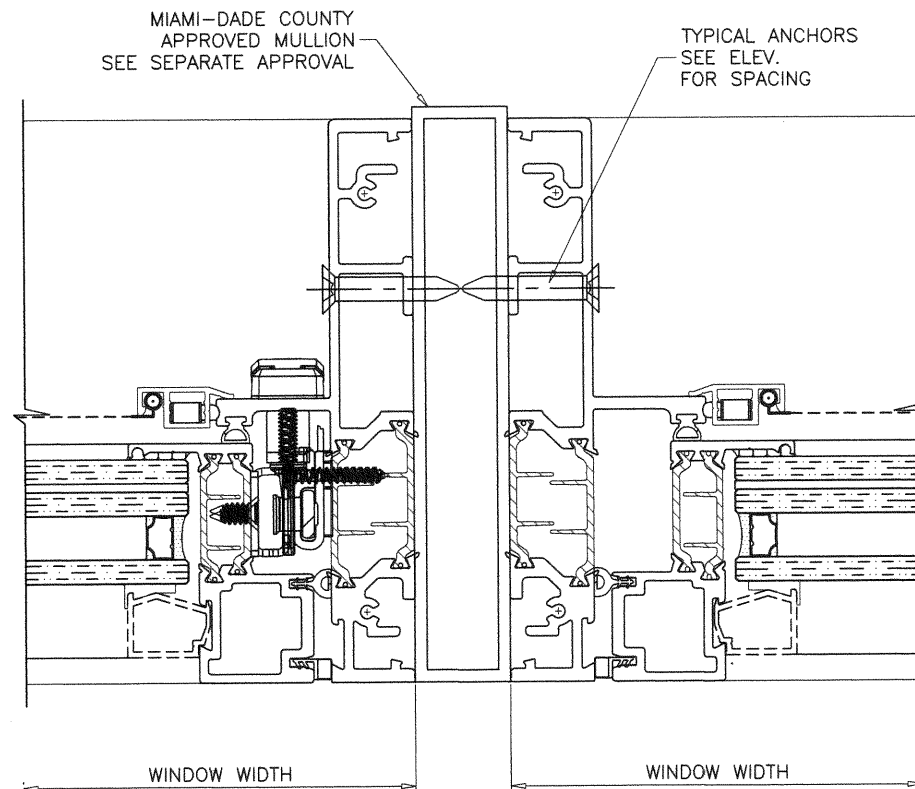
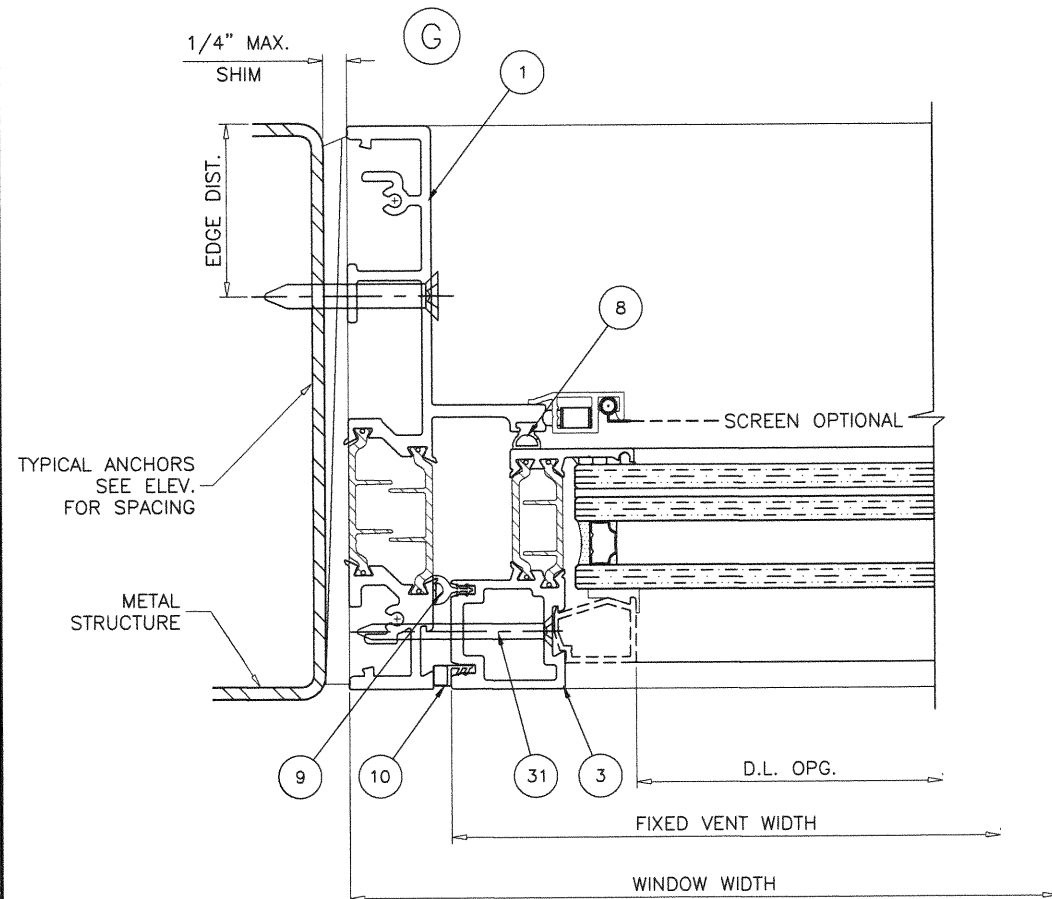
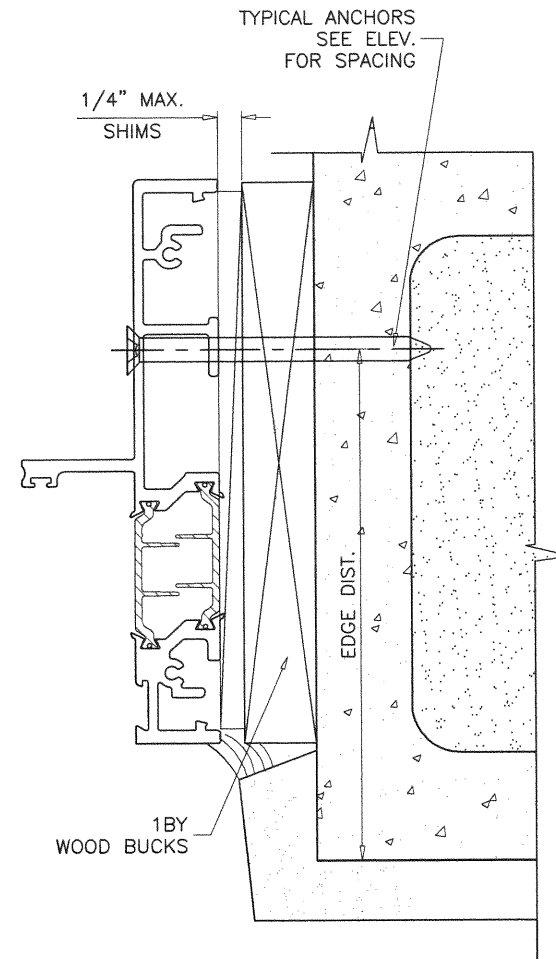
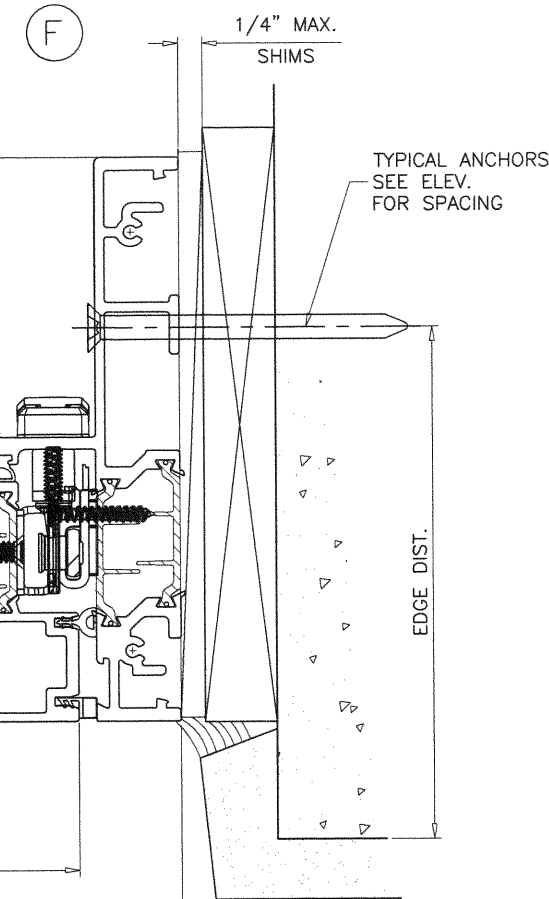
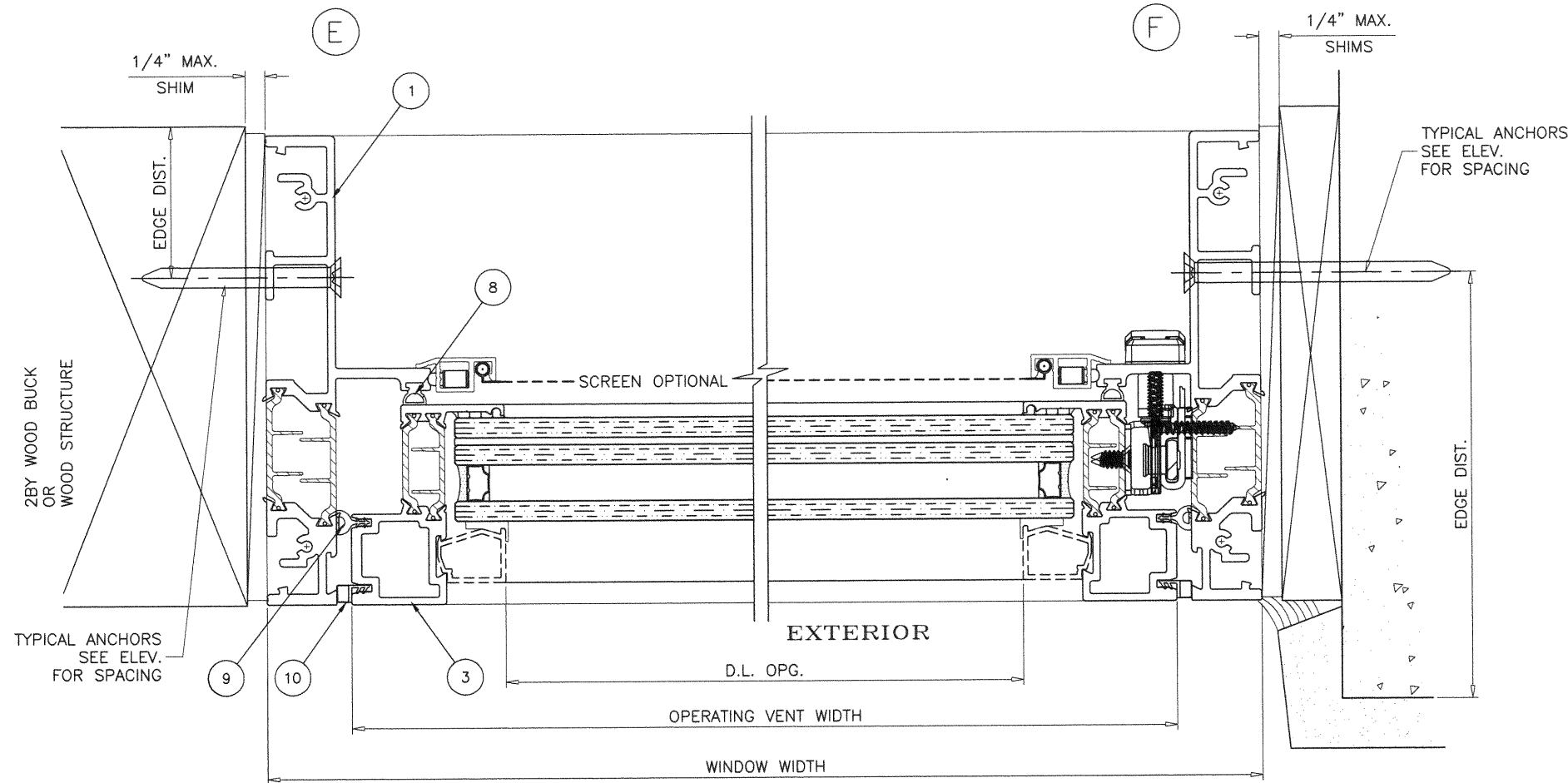
Series 7670 Aluminum Casement Window (L.M.I.)
Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

revisions:		date: 07-17-18		scale: 1/2" = 1"		dr. by: TARIQ		chk. by:	
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drawing no.

18-71F

sheet 4 of 11



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drawing no.
18-71F
sheet 5 of 11

ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	EX7663	AS REQD..	FRAME HEAD/JAMB (EQUAL LEG)	6063-T6	-
1A	EX7645	AS REQD..	FRAME HEAD/JAMB (FIN)	6063-T6	-
2	EX7664	AS REQD..	FRAME SILL (EQUAL LEG)	6063-T6	-
2A	EX7644	AS REQD..	FRAME SILL (FIN)	6063-T6	-
2.1	EX7665	AS REQD..	HI-RISE FRAME SILL (EQUAL LEG)	6063-T6	-
3	EX7646	AS REQD..	VENT	6063-T6	-
4	-	AS REQD.	GLASS STOP (DECORATIVE)	6063-T6	OPTIONAL
5	-	AS REQD.	GALZING GASKET (EXTERIOR)	EPDM	OPTIONAL
5A	W7600	AS REQD.	GALZING SPACER (INTERIOR)	EPDM	-
6	-	2/ LITE	SETTING BLOCK, AT 1/4 POINTS	EPDM	DUROMETER 80±5 SHORE A
7	#8 X 1"	AS REQD.	ASSEMBLY FASTENERS	ST. STEEL	PH SMS
8	W7603	AS REQD.	FRAME W'STRIPPING (FOAM-TITE, .375"H X .290 DIA., .187" T-SLOT)	FOAM	AMESBURY TRUTH
9	-	-	VENT INTERIOR W'STRIPPING	VINYL	-
10	W7608	AS REQD.	VENT EXTERIOR W'STRIPPING	VINYL	ULTRAFAB
11	H8013	1/ CORNER	CORNER KEY	6061-T6	-
12	E7661	AS REQD.	MULLION ADAPTER	6063-T6	-
13	H8014	AS REQD.	TIE BAR GUIDE	ST. STEEL	PROTO LABS
14	F5030SSS	AS REQD.	TIE BAR GUIDE FASTENERS	ST. STEEL	#8 X 1" PH PH SMS
15	H8015	AS REQD.	TIE BAR KEEPER	ST. STEEL	-
16	F5088SSS	AS REQD.	HINGE BRACKET FASTENERS, KEEPER INSTALLATION FASTENERS	ST. STEEL	8A X 3/4" PH PH SMS
17	F5085SSS	AS REQD.	KEEPER INSTALLATION STRUT FASTENERS	ST. STEEL	10A X 3/4" PH FH SMS
18	H7993.73	AS REQD.	CASEMENT AROUND THE CORNER MULTI-POINT TIE BAR ASSEMBLY	ST. STEEL	AMESBURY TRUTH
19	H7998	-	LINK	ST. STEEL	AMESBURY TRUTH
20	F5094SSS	-	LINK INSTALL FASTENERS	ST. STEEL	6-32 X 3/8" PH TRUSS MS
21	H8005	-	CASEMENT AROUND THE CORNER TIE BAR ASSEMBLY	ST. STEEL	AMESBURY TRUTH
22	H7999	AS REQD.	LOCK	CAST ZINC	AMESBURY TRUTH
23	H7984	AS REQD.	LOCK SUPPORT PLATE	ST. STEEL	AMESBURY TRUTH
24	F7602	AS REQD.	HINGE FASTENERS, LOCK INSTALLATION FASTENERS	ST. STEEL	10-32 X 1/2" THREAD CUTTING SCREWS
25	H8003	-	ENCORE CASEMENT OPERATOR	CAST ZINC	AMESBURY TRUTH
26	H8007	-	ENCORE CASEMENT OPERATOR TRACK	ST. STEEL	AMESBURY TRUTH
27	H7992S	AS REQD.	OPERATOR COVER	PLASTIC	AMESBURY TRUTH
28	F5116SS	AS REQD.	OPERATOR INSTALLATION FASTENERS, CORNER KEY FASTENERS	ST. STEEL	#8 X 5/8" PH FH SMS
29	H8001	3/ WDW.	COMMERCIAL BUTT HINGE	6063-T6	AMESBURY TRUTH
30	F5054SSS	-	BUTT HINGE FRAME INSTALLATION FASTENERS	ST. STEEL	10-24 X 3/4" PH PAN MS
31	-	AS REQD.	FIXED VENT FASTENERS, AT 6" FROM VENT ENDS	ST. STEEL	#10 X 2" FH SMS

SEALANTS:

ALL FRAME CORNERS, JOINTS, MULLION SEAMS AND PERIMETER OF GLAZING BEAD TO FRAME SEALED WITH SILICONE SEALANT.

LOCKS:

MULTI-POINT LOCK SYSTEM BY 'TRUTH' AT EACH JAMB
LOCK OPERATOR AT 8" FROM SILL
FASTENED TO JAMBS WITH (2) #10 X 5/8" SMS.
LOCK BAR SECURED TO JAMB WITH LOCK GUIDES
SPACED AT 12-3/4" O.C. MAX.
EACH GUIDE FASTENED WITH (2) #10 X 3/4" P PH SMS

STAINLESS STEEL KEEPERS AT VENT
EACH FASTENED WITH (2) #10 X 5/8" P FH SMS

HINGES:

METAL BUTT HINGES (3) PER WINDOW BY 'TRUTH' LOCATED AT 7-1/4" FROM TOP & BOTTOM ENDS AND AT MIDSPAN.
HINGE FASTENED TO FRAME JAMB AND HINGE STILE WITH #10 X 3/4" FH SCREWS (3) PER HASP(LEAF).

OPERATOR:

SINGLE ARM ROTO OPERATOR BY 'TRUTH'
LOCATED AT 6-3/4" FROM SILL END.
FASTENED WITH (8) #8 X 5/8" P FH SMS

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revisions:
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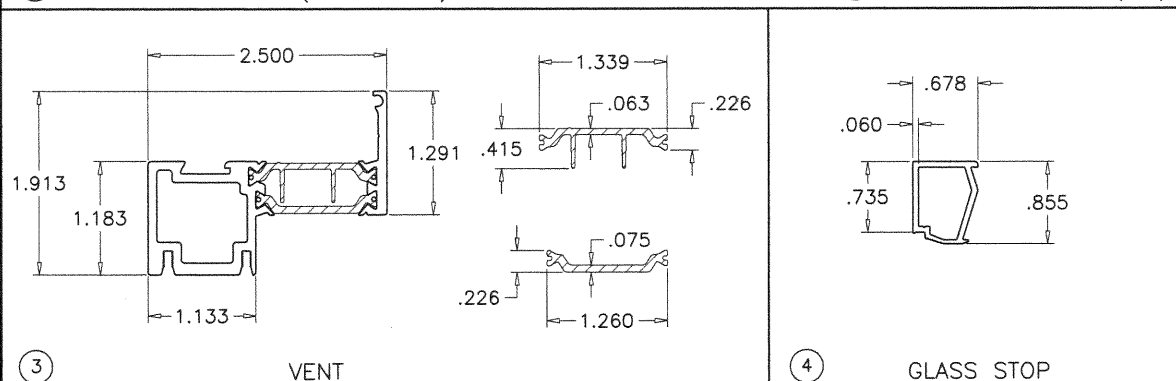
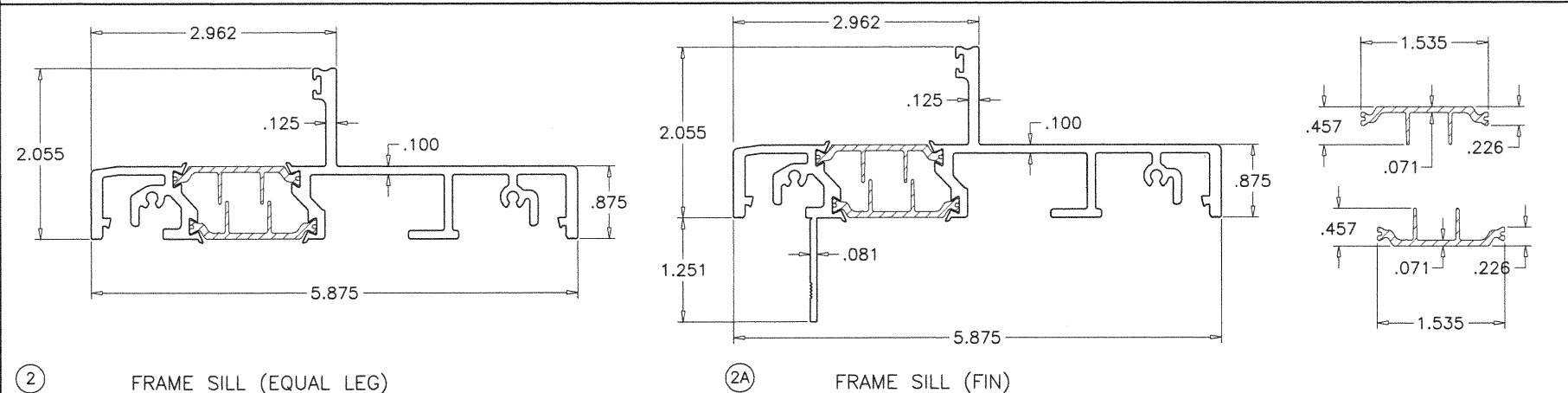
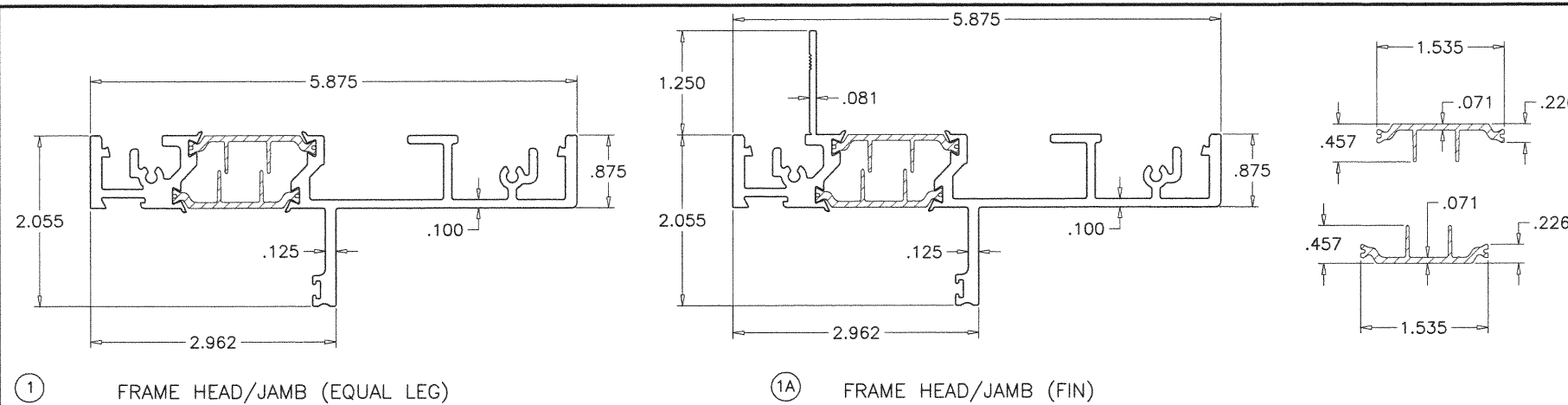
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chk. by:

drawing no.

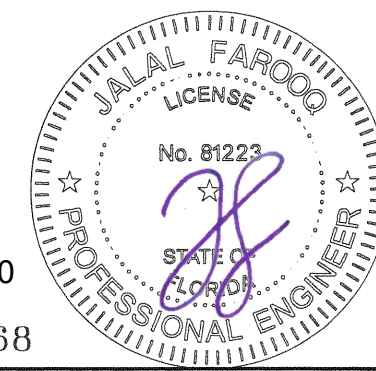
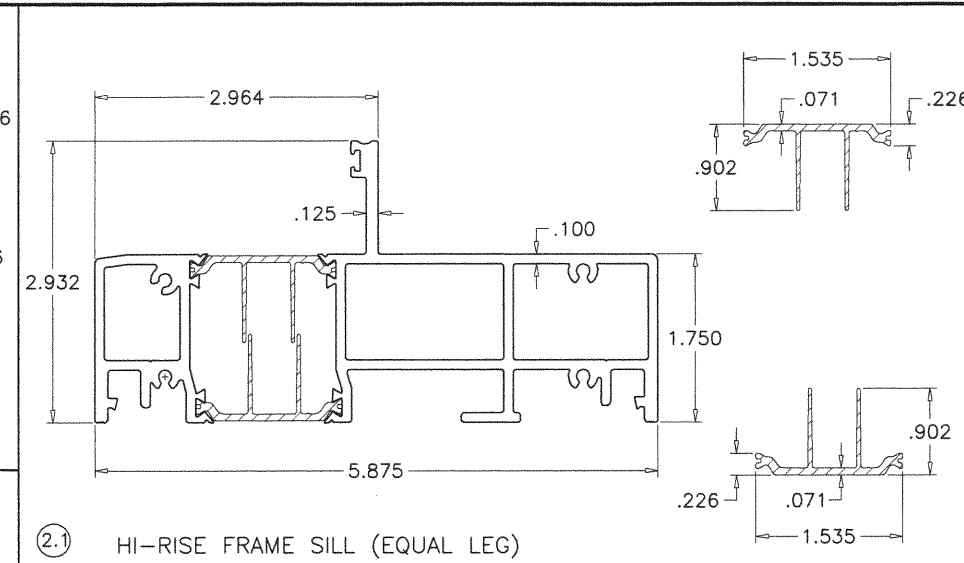
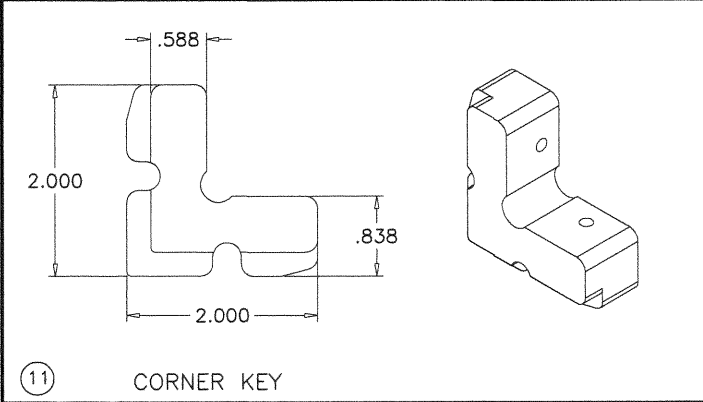
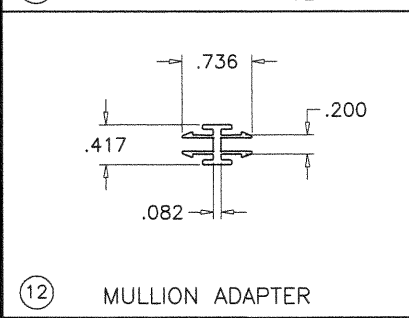
18-71F

sheet 9 of 11



INSULBARS

MATERIAL = POLYAMIDE
 TENSILE STRENGTH = 13031 PSI
 RATE OF BURN = .752 IN./MIN.
 SELF IGNITION TEMP. = 793° F
 FLASH IGNITION TEMP. = 781°C
 SMOKE DENSITY = 1.63



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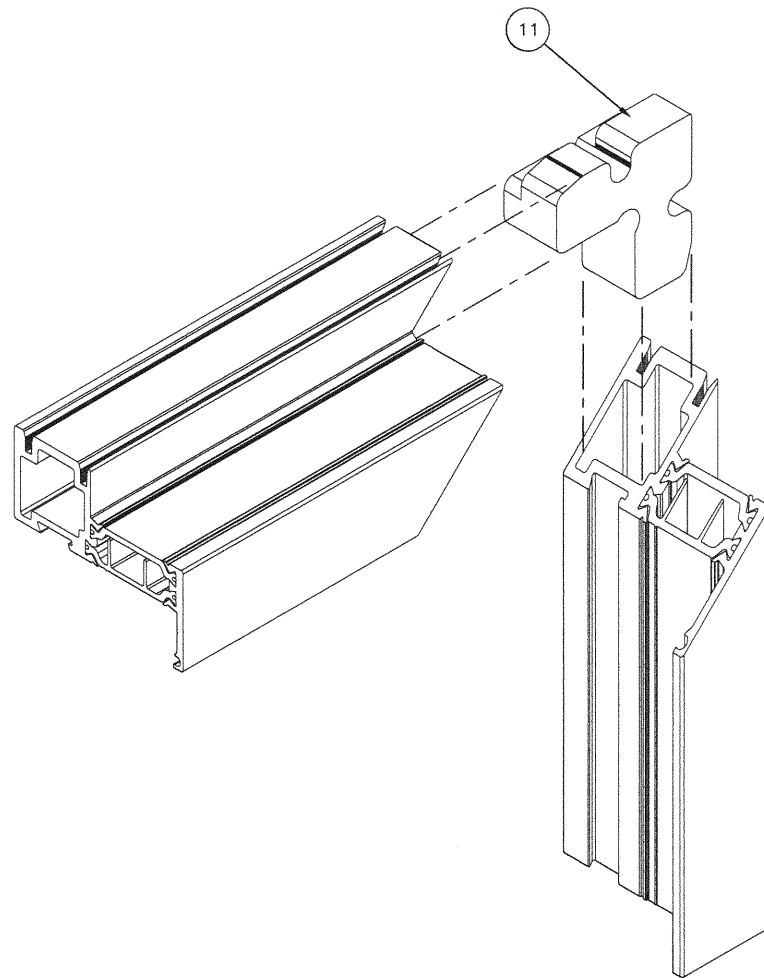
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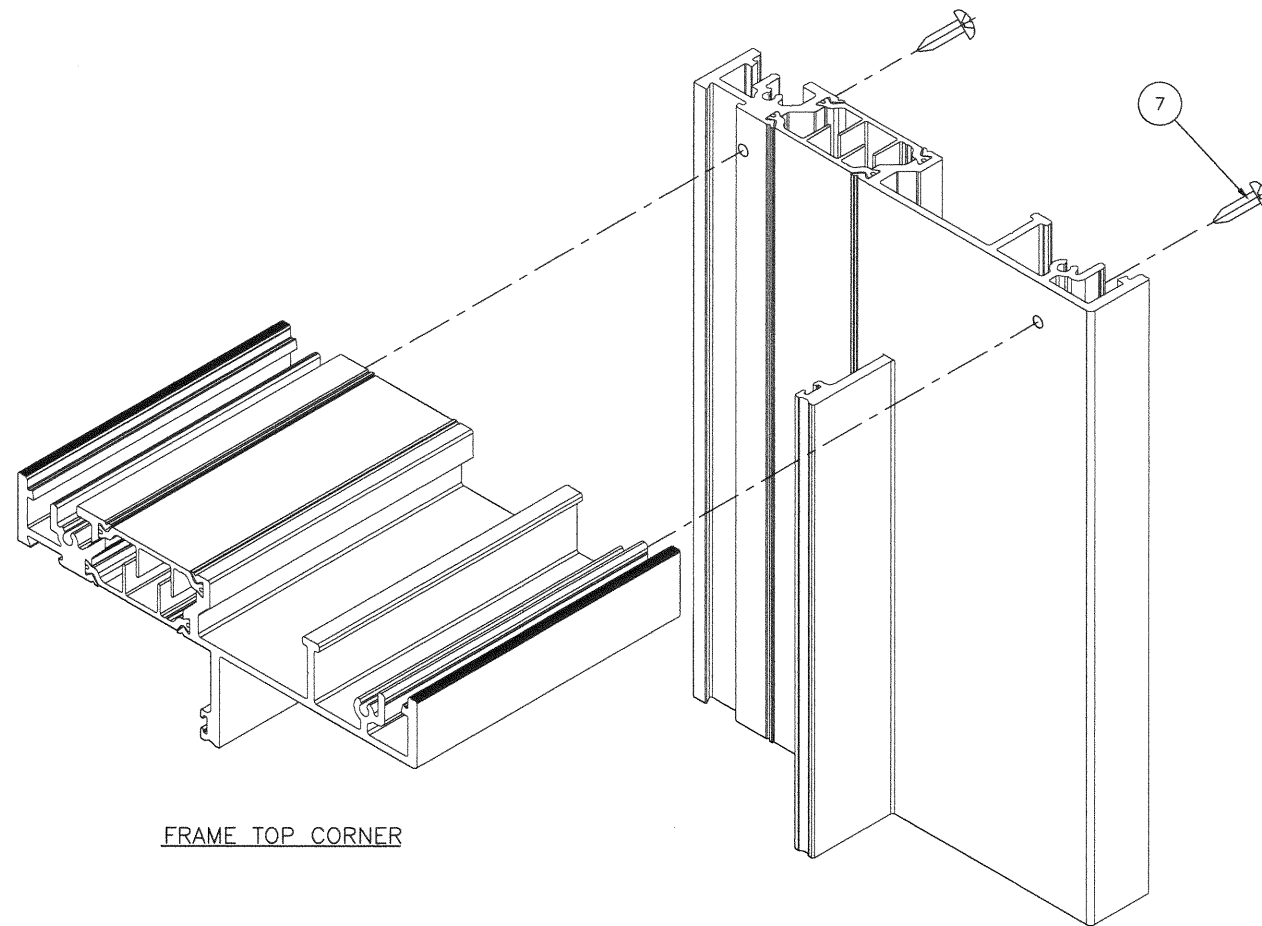
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no	date	by	description

date: 07-17-18
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 dr. by: TARIQ
 chk. by:

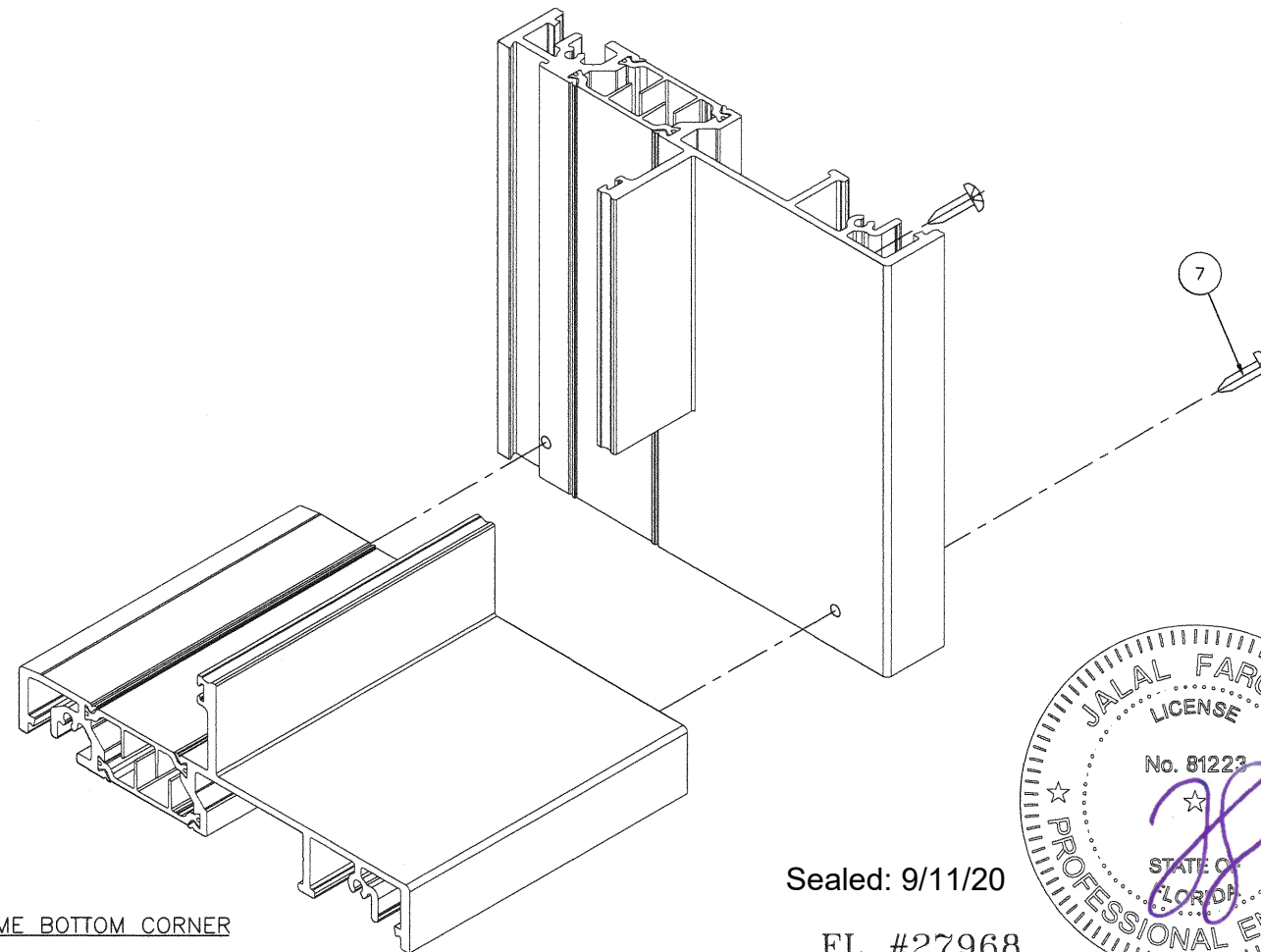
drawing no.
18-71F
 sheet 10 of 11



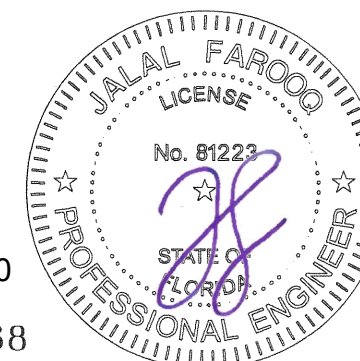
VENT TOP/BOTTOM CORNER



FRAME TOP CORNER



FRAME BOTTOM CORNER



Sealed: 9/11/20

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 sheet 11 of 11